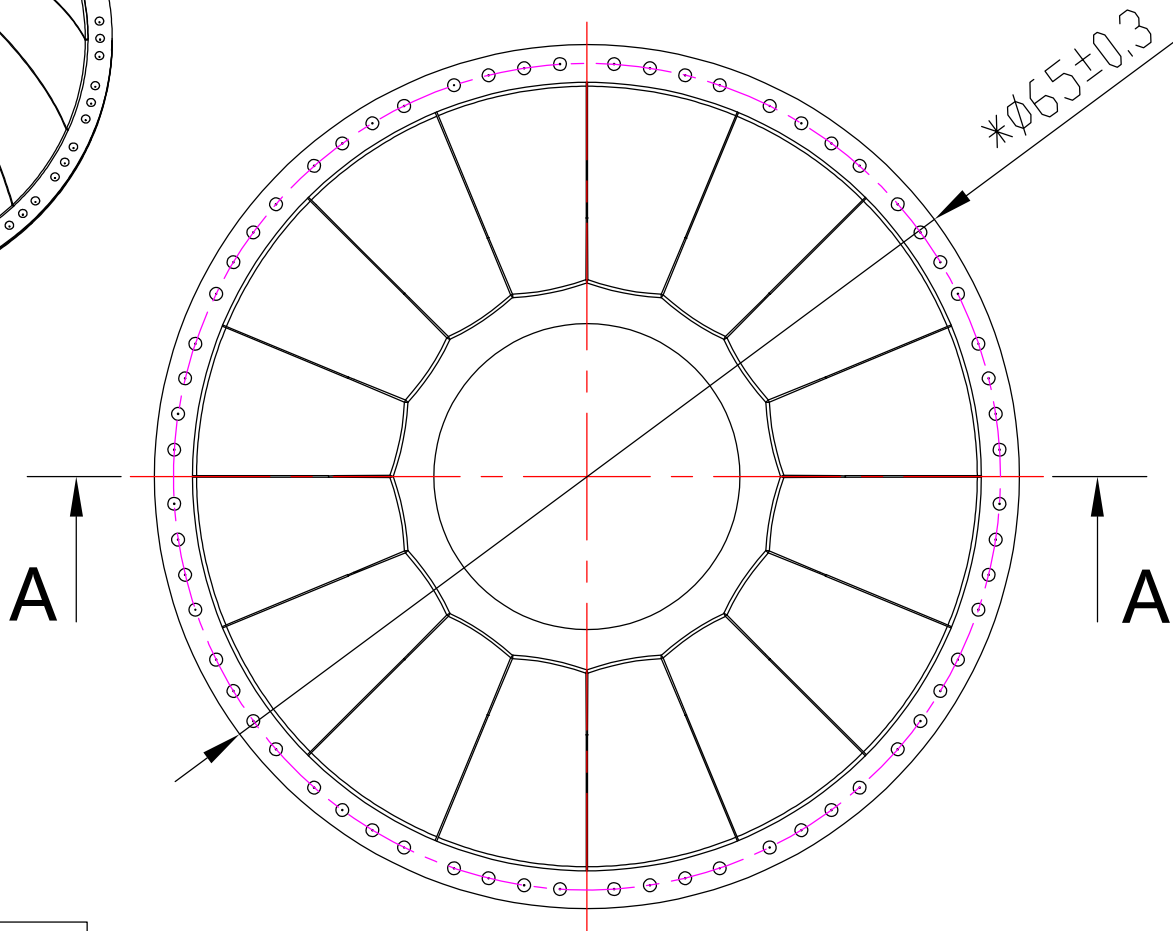
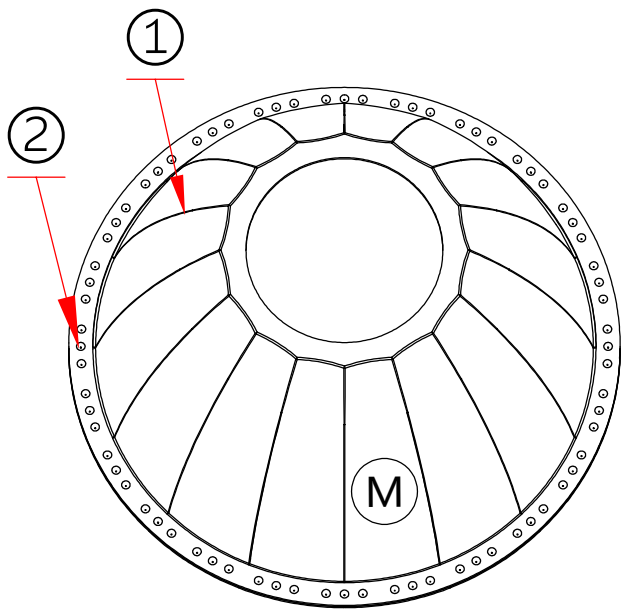
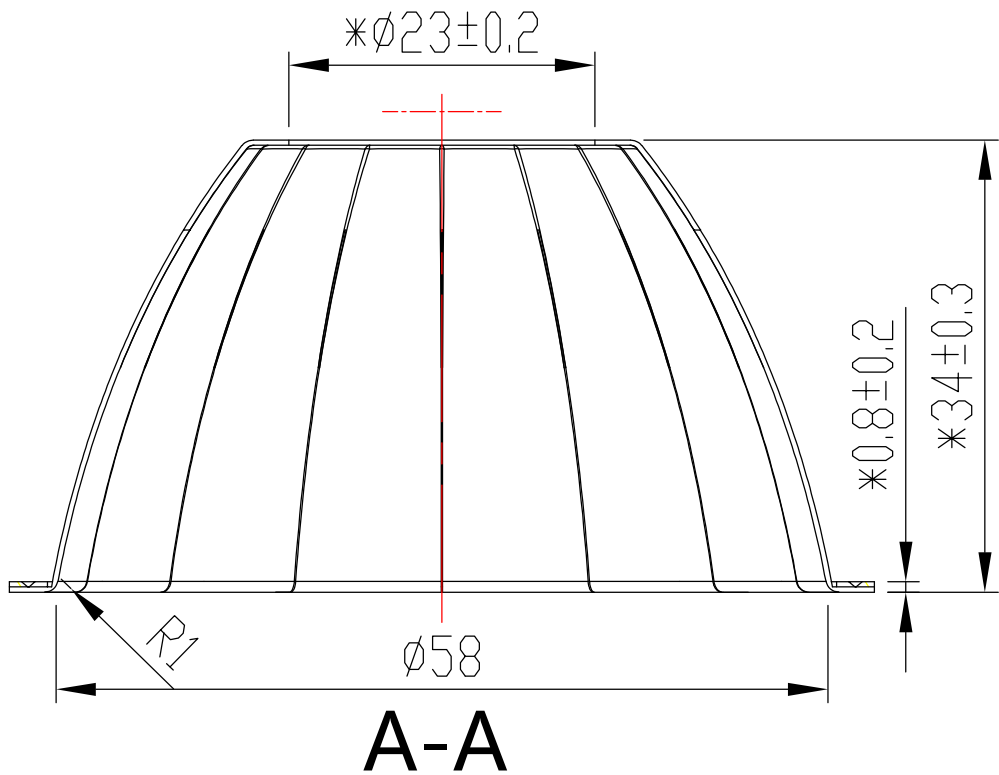
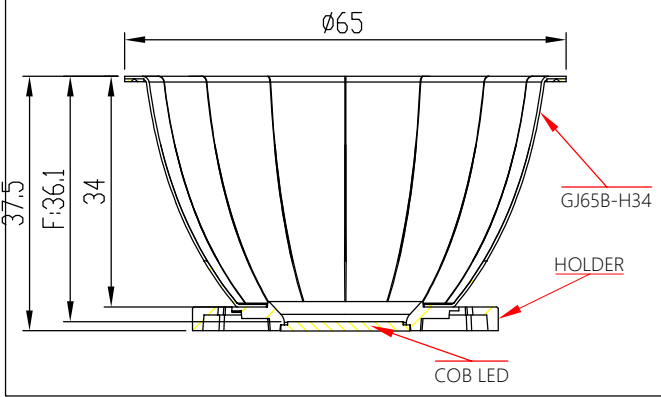




Light Source	CITIZEN CLU038 LES14.5
PlasticHolder	92.70.121.00
Metal Adaptar	
Design Angle	24°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	2-3021-H	94.02.3021.000	1	t=0.4mm High reflectivity aluminum material (sand surface)
②	2寸65铝环	97.70.487.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1
		03-07-2025		

		版本 VERSIONS
产品编码 PRODUCT CODE	91.02.3025.000	
产品名称 PRODUCT NAME	2-3025-LM	
客户 CUSTOMER	NT	
客户产品编号 CUSTOMER PRODUCT CODE	GJ65B-24D-23H34 反光杯	
DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)		
> 0-5	> 5-30	> 30-90
> 90-150	> 150-250	> 250-400
> 400-700		
±0.15	±0.2	±0.4
±0.5	±0.8	±1.5
±2		
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)		
> 0-10	> 10-50	> 50-120
> 120-250	> 250-360	
±1°	±0.5°	±0.3°
±0.2°	±0.166°	
部件产品图 COMPONENT PRODUCT DRAWING		单位 UNIT mm